

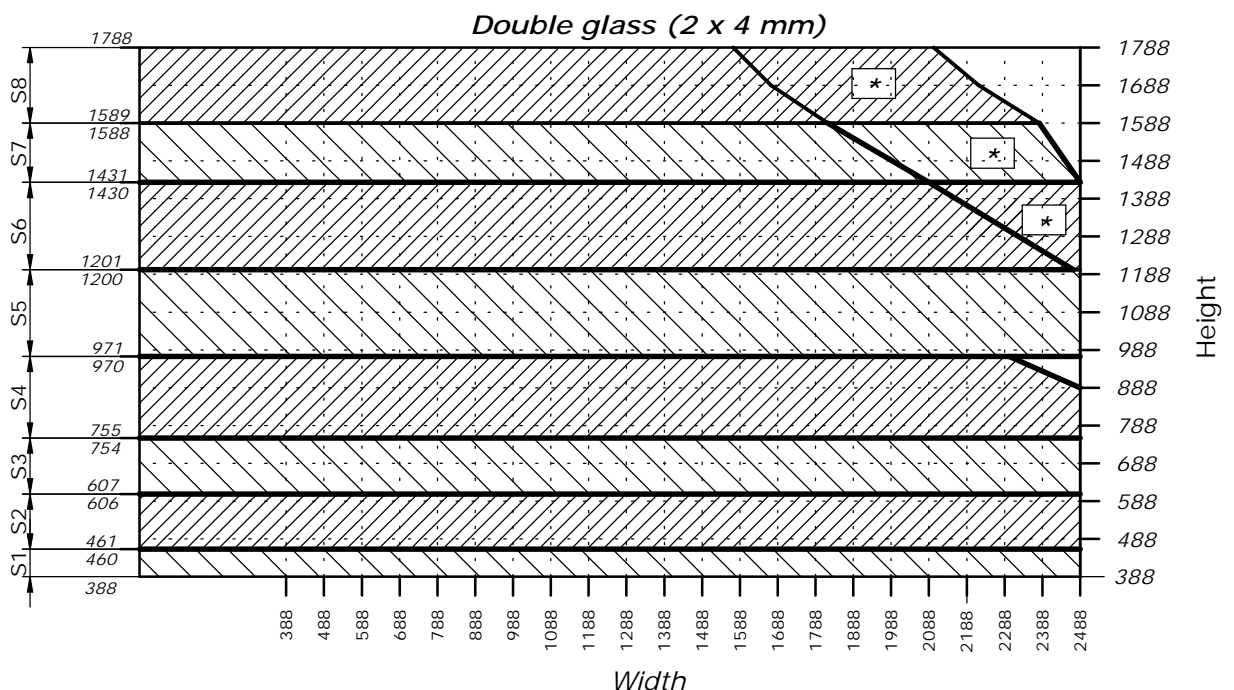
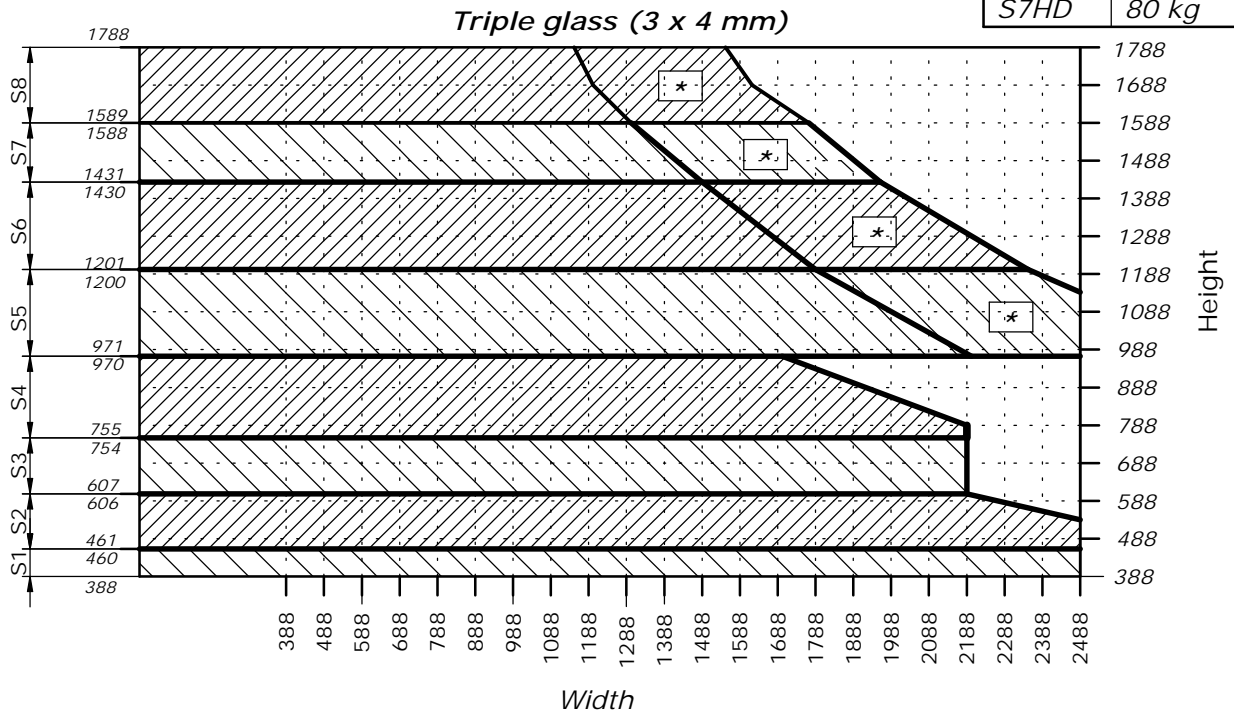
Maximum width H-window = 2488 mm
 Maximum height H-window = 1788 mm

Our stated maximum window sizes are based on the capacity of our hardware.

Window manufacturers should consider their own frame/sash construction and set any additional width/height restrictions relative to the strength/rigidity of their sashes/frames

* S101 For sash weight above 60 kg see drawing 4-48-53
 * S102 For sash weight above 60 kg see drawing 4-49-53

Hinge	Max load
S1	35 kg
S2	35 kg
S3	40 kg
S4	45 kg
S5	80 kg
S6	80 kg
S7	80 kg
S8	80 kg
S6HD	80 kg
S7HD	80 kg



- Added S8 13.08.2021 PHK/TES
- Added S102 23.06.15 PHK/TES
- Increased max loads. Changed when to change hinges S5-S6 18.03.14 PHK/TES
- Added S6HD and S7HD 28.03.11 PHK/TES
- Increased max loads with 5 kg 20.12.07 PHK/TES
- Increased max loads with 5 kp 03.10.07 PHK/TES

Date 18.02.92	Design/Tracer PIV	Approved	Scale 1:20	Ref. no. S101/S102
The H-window Maximum sizes and loads			Material	 Emblem, N-6013 Ålesund, Norway
			Replacement for:	
Tolerance.: NS-ISO 2768-1-medium			Replaced by:	Rev. 6